

5.20	Emissions of NTA to the hydrosphere.	85
5.21	Risk of NTA to bacteria, algae, and aquatic invertebrates.	86
5.22	The key detergent builder systems: Wastewater treatment and the hydrosphere phase comparison.	89
5.23	Detergent builder systems in wastewater treatment and the hydrosphere in the EU: Improvement summary.	90
6.1	An indication of sludge composition.	92
6.2	Stack emissions from sludge incineration.	95
6.3	Comparison of sludge with other wastes.	96
6.4	Comparison of sludge and domestic refuse.	97
6.5	An indication of landfill leachate composition.	97
6.6	Comparison of various agricultural fertilisers.	98
6.7	EU consumption of agricultural fertilisers.	99
6.8	The environmental impact of fertiliser production.	99
6.9	Limit values for metals for sludge utilisation in agriculture.	100
6.10	Potential economic value of sludge.	101
6.11	Sludge treatment costs by size of works.	102
6.12	The impact of sludge treatment on transport costs.	103
6.13	Recent costs for sludge management in Western Europe.	103
6.14	Sludge production in the EU.	105
6.15	Sludge treatment and disposal in Western Europe.	106
6.16	Dutch limit values for metals.	106
6.17	Sludge treatment and disposal probability in the EU.	108
6.18	Indication of the environmental impact of STPP on sludge management.	111
6.19	Indication of the economic impact of STPP on sludge management.	112
6.20	Indication of the environmental impact of zeolite A on sludge management.	114
6.21	Indication of the environmental impact of zeolite A and polycarboxylates on sludge management.	115
6.22	Indication of the environmental impact of an NTA based builder system on sludge management.	117

6.23	The key detergent builder systems: sludge management and the environment phase comparison.	118
6.24	Detergent builder systems in sludge management and the environment in the EU: Improvement summary.	119
7.1	The key detergent builder systems: Life-cycle review of environmental impact.	122
7.2	The key detergent builder systems: Life-cycle review of economic impact.	124
7.3	The life-cycle impact of detergent builders in the EU: Improvement summary.	125

List of figures

No.	Figure title	Page
2.1	Life-cycle analysis: An overview.	4
2.2	The market concept of economics.	6
2.3	Analytical framework to assess the impact of key detergent builders.	8
3.1	Key elements of the textile cleaning process.	12
3.2	Life cycle impact of a washing machine.	16
3.3	Detergent consumption in the EU (1986).	23
4.1	The production function and the environment.	38